

## Loxeal Acrylic MMA Adhesives

Grade	Description	Mixing ratio	Color	Viscosity (+25°C - Pa s)	Gap Filling	Fixture time	Functional cure time	Shear strength (ISO 4587)
AC5000	2 parts, rapid curing, gap filling, toughened. Ideal for structural bonding of aluminium	1:1	A: Cream B: Cream Mix: Cream	A: 20-70 B: 20-70	4 mm	15-20 min	25-35 min	25 N/mm <sup>2</sup>
AC5010	2 parts, gap filling, toughened. Ideal for structural bonding of aluminium	1:1	A: Cream B: Green Mix: Dark beige	A: 20-70 B: 20-70	3 mm	30-35 min	50-60 min	22-25 N/mm <sup>2</sup>
AC5002	2 parts, very rapid cure, can be applied bead on bead. Multipurpose	1:1	A: Pink B: Green Mix: Amber	A: 1-7 B: 1-7	0,5 mm	5-10 min	20-25 min	25 N/mm <sup>2</sup>
<b>SPECIALTY!</b> AC5004	Special product. 2 parts, very rapid cure, can be applied bead on bead. Multipurpose. Crystal clear	1:1	A: Transparent B: Transparent Mix: Transparent	A: 80-120 B: 8-12	4 mm	5-10 min	20-25 min	20 N/mm <sup>2</sup>

For more information about use and storage, please refer to TDS and MSDS.

Choosing Loxeal products means durability and reliability, cost effectiveness and energy efficiency

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