

Description

Fast curing, high strength Ultra Violet adhesive. Specially designed for glass to glass or glass to metal bonding. It is ideal for bonding of precious crystals and glass tableware items due to its improved excellent optical clarity.

Physical properties

Composition:	acrylic urethane resin
Colour :	clear/colourless
Viscosity (+25°C - mPa s) :	5.000 - 8.000
Specific weight (g/ml):	1,1
Curing time UV (365 nm):	5 - 10 seconds
Gap to fill:	0,03 mm / 2 mm
Flash point:	> +100°C
Shelf life :	1 year at +25°C in original unopened packaging

Curing properties

For better strength and durability we recommend to clean, degrease and dry surfaces to bond. The polymerisation UV is belonging to the intensity of the UV lamp, to the distance from the UV light source, to the bondline gap and to the light transmittance of the substrate the light shall pass through. We recommend high intensity UV light sources with minimum radiation between 365 nm and 420 nm at 100mW/cm². Curing time may vary according to adhesive gap.

Properties of cured adhesive

*Tensile strength (ASTM D-2095-69) :	8 - 12 N/mm ²
*Tensile at break (DIN 53504) :	15 - 25 N/mm ²
*Elongation at break (DIN 53504) :	100 - 150 %
*Hardness (Shore D) :	60 - 70
*Temperature range :	-55°C /+120°C
*Refractive index :	1,49
*Light transmittance :	> 98%

Storage

Store the material in a cool and dry place at temperature not exceeding +25°C. To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service.

Safety and handling

Consult Material Safety Data Sheet before use.

Note

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